

Flush and Molded

REEB MILLWORK STOCK FLUSH & MOLDED DOOR CATALOG

2011
FLUSH AND MOLDED
DOOR CATALOG



Welcome

Introduction

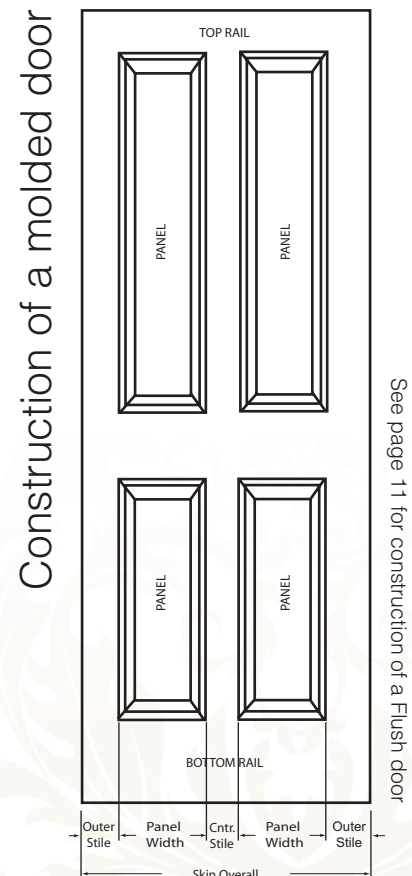
New and expanded! Our new flush and molded catalog now includes fire doors, bi-folds, construction details and stile and rail dimensions. Flush and molded doors, like all interior doors, impact the feel of a room. Express your personal style with quality molded doors that can be painted to match any décor.

Reeb is happy to partner with Steves and Sons as our supplier of flush, molded hardboard and bi-fold doors. Steves, a family owned business since 1866, shares a commitment with Reeb in providing high quality products and services. Their belief in ongoing improvements and adoption of new technologies has made Steves and Sons a leading manufacturer of quality doors. In addition, Steves and Sons is dedicated to the future of our planet with the use of recycled materials and the utilization of “Green” production methods.

Our new flush and molded catalog is yet another way Reeb distinguishes itself from the competition. No more questions on design and size availability. No more wondering what doors are inventoried. All doors shown in this catalog are stocked and available with short lead times through Reeb.

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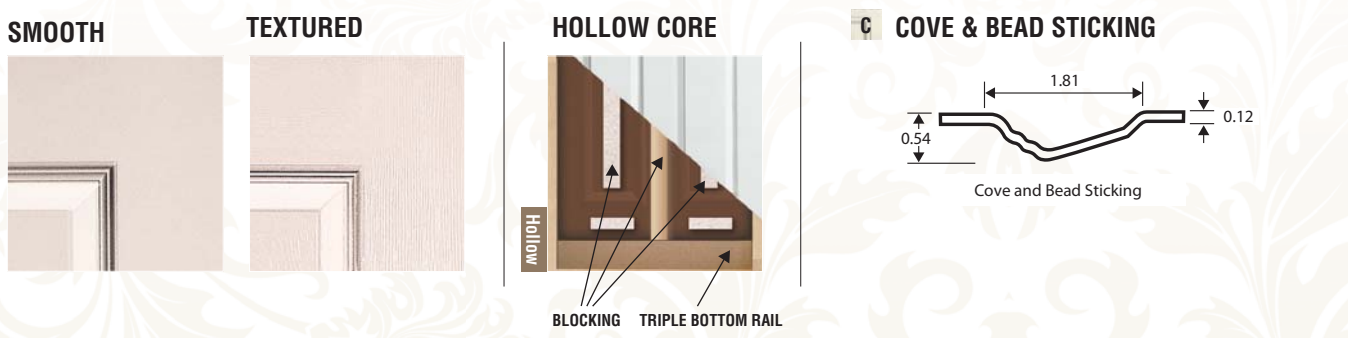
Hollow Core MDF Stiles (Edges)

Hollow Core MDF Stiles are a cost effective alternative to traditional finger joint wood stiles.

All doors pictured are constructed with medium density fiberboard stiles (MDF / Fiber), and a single fiber top rail. The doors shown are stocked at Reeb with triple fiber bottom rails.



MDF Stile Doors - Hollow Core 1 3/8"														
	1/0	1/2	1/3	1/4	1/6	1/8	1/10	2/0	2/2	2/4	2/6	2/8	2/10	3/0
2 Panel Arch Top Smooth 6/8					✓			✓		✓	✓	✓		✓
2 Panel Arch Top Textured 6/8				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
3 Panel Square Top Textured 6/8					✓			✓		✓	✓	✓		✓
6 Panel Square Top Smooth 6/8					✓			✓		✓	✓	✓		✓
6 Panel Square Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓



Wood Stiles

Hollow & Solid Core Wood Stiles (Edges)

All doors pictured are constructed with **Finger Joint wood stiles** and a single top rail. All 6/8 doors that are 1-3/8" are stocked at Reeb with triple bottom rails. 7/0, 8/0 and 1-3/4" doors are stocked with double bottom rails.

2 Panel



Also available as Bi-fold

C Hollow Solid

2 Panel Arch Top Smooth



Also available as Bi-fold

C Hollow Solid

2 Panel Arch Top Textured



Also available as Bi-fold

O Hollow Solid

2 Panel Round Top Plank Smooth



Also available as Bi-fold

O Hollow Solid

2 Panel Round Top Smooth



Also available as Bi-fold

O Hollow Solid

2 Panel Square Top Smooth

3 Panel



Also available as Bi-fold

C Hollow Solid

3 Panel Square Top Textured



B Hollow Solid

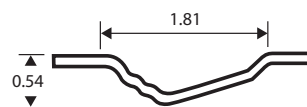
3 Panel Shaker Beveled Smooth



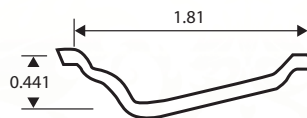
S Solid

3 Panel Shaker Step Smooth

C COVE & BEAD STICKING



O OVOLO STICKING



B BEVELED STICKING



S STEP STICKING



See more designs on page 6

BI-FOLDS STOCKED IN 1-3/8", 6/8 HEIGHT, HOLLOW CORE AND SOLID CORE. SOLID CORE DOORS AVAILABLE AS FIRE DOORS

Wood Stiles continued...



Wood Stile Doors - Hollow Core and Solid Core 1 3/8"														
	1/0	1/2	1/3	1/4	1/6	1/8	1/10	2/0	2/2	2/4	2/6	2/8	2/10	3/0
2 Panel Arch Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Arch Top Smooth 7/0 & 8/0					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Arch Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Arch Top Textured 7/0					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Round Top Plank Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Round Top Plank Smooth 7/0					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Round Top Plank Smooth 8/0					✓			✓		✓	✓	✓	✓	✓
2 Panel Round Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Round Top Smooth 7/0 & 8/0					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Square Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Square Top Smooth 7/0 & 8/0					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
3 Panel Square Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
3 Panel Shaker Beveled Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
3 Panel Shaker Beveled Smooth 7/0					✓			✓		✓	✓	✓	✓	✓
3 Panel Shaker Step Smooth 6/8					✓			✓		✓	✓	✓	✓	✓

Wood Stile Doors - Solid Core 1 3/4"					
	2/0	2/4	2/6	2/8	3/0
2 Panel Arch Top Smooth 6/8,7/0,8/0			✓	✓	✓
2 Panel Arch Top Textured 6/8,7/0			✓	✓	✓
2 Panel Round Top Plank Smooth 6/8,7/0,8/0			✓	✓	✓
2 Panel Round Top Smooth 6/8,7/0,8/0			✓	✓	✓
2 Panel Square Top Smooth 6/8,7/0,8/0	✓	✓	✓	✓	✓
3 Panel Square Top Textured 6/8			✓	✓	✓
3 Panel Shaker Beveled Smooth 6/8, 7/0			✓	✓	✓

SINGLE RAIL = 1"
DOUBLE RAIL = 2"
TRIPLE RAIL = 3"

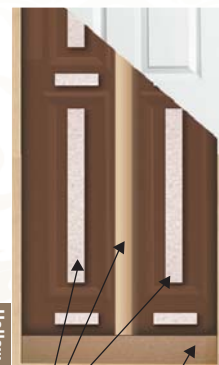
SMOOTH

TEXTURED



HOLLOW CORE

SOLID CORE



Hollow

Solid

BLOCKING TRIPLE BOTTOM RAIL

Wood Stiles *continued...*

Hollow & Solid Core Wood Stiles (Edges)

All doors pictured are constructed with **Finger Joint wood stiles** and a single top rail. All 6/8 doors that are 1-3/8" are stocked at Reeb with triple bottom rails. 7/0, 8/0 and 1-3/4" doors are stocked with double bottom rails.

4 Panel



Also available as Bi-fold

0 Hollow Solid

4 Panel Square Top Smooth



Also available as Bi-fold

0 Hollow Solid

4 Panel Square Top Textured



Also available as Bi-fold

0 Hollow Solid

4 Panel Arch Top Textured

5 Panel



Also available as Bi-fold

C Hollow Solid

5 Panel Square Top Smooth

6 Panel



Also available as Bi-fold

Bead Hollow Solid

6 Panel Square Top Smooth Beaded



Also available as Bi-fold

0 Hollow Solid

6 Panel Square Top Textured Ovolo



Also available as Bi-fold

C Hollow Solid

6 Panel Square Top Smooth Cove & Bead

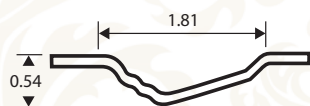


Also available as Bi-fold

C Hollow Solid

6 Panel Square Top Textured Cove & Bead

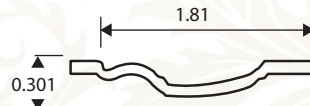
C COVE & BEAD STICKING



0 OVOLO STICKING



Bead BEADED STICKING



Wood Stiles *continued...*



Wood Stile Doors - Hollow Core and Solid Core 1 3/8"														
	1/0	1/2	1/3	1/4	1/6	1/8	1/10	2/0	2/2	2/4	2/6	2/8	2/10	3/0
4 Panel Square Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
4 Panel Square Top Smooth 7/0					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
4 Panel Square Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
4 Panel Arch Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
5 Panel Square Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
5 Panel Square Top Smooth 7/0					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Smooth Beaded 6/8,7/0,8/0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Textured Ovolo 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Smooth Cove & Bead 6/8,7/0,8/0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Textured Cove & Bead 6/8,7/0,8/0	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Wood Stile Doors - Solid Core 1 3/4"							
	2/0	2/2	2/4	2/6	2/8	2/10	3/0
4 Panel Square Top Smooth 6/8,7/0	✓	✓	✓	✓	✓	✓	✓
4 Panel Square Top Textured 6/8			✓	✓	✓	✓	✓
4 Panel Arch Top Textured 6/8			✓	✓	✓	✓	✓
5 Panel Square Top Smooth 6/8,7/0				✓	✓		✓
6 Panel Square Top Smooth Beaded 6/8,7/0,8/0	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Textured Ovolo 6/8			✓	✓	✓	✓	✓
6 Panel Square Top Smooth Cove & Bead 6/8,7/0,8/0	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Textured Cove & Bead 6/8,7/0,8/0			✓	✓	✓	✓	✓

SMOOTH

TEXTURED



HOLLOW CORE

SOLID CORE



SINGLE RAIL = 1"
DOUBLE RAIL = 2"
TRIPLE RAIL = 3"

Fire Doors

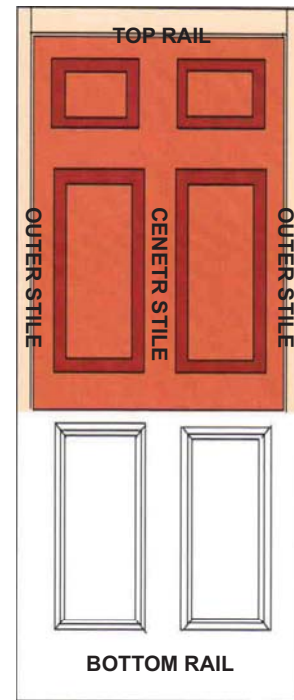
Fire Rated Doors

Fire-rated cores offer fire protection and added safety when used in combination with certified frames and hardware. Available on molded and flush doors in 20 and 60 minute ratings. Flush doors also available in 90 minute rating.

20 Minute Molded Fire Doors

20 minute fire doors are constructed using a particle core construction with a double top and bottom wood rail.

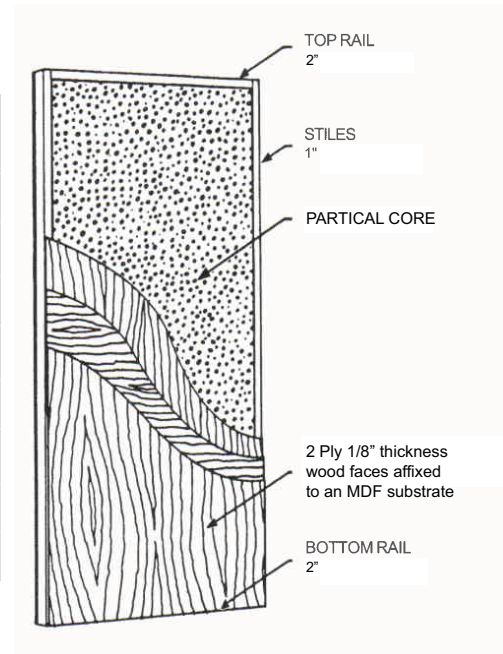
20 Minute Fire Doors - Molded Solid Core 1 3/4"			
	2/6	2/8	3/0
2 Panel Arch Top Smooth 6/8,7/0,8/0	✓	✓	✓
2 Panel Arch Top Textured 6/8,7/0	✓	✓	✓
2 Panel Round Top Plank Smooth 6/8,7/0,8/0	✓	✓	✓
2 Panel Round Top Smooth 6/8,7/0,8/0	✓	✓	✓
2 Panel Square Top Smooth 6/8,7/0,8/0	✓	✓	✓
3 Panel Square Top Textured 6/8	✓	✓	✓
3 Panel Shaker Beveled Smooth 6/8, 7/0	✓	✓	✓
4 Panel Square Top Smooth 6/8,7/0	✓	✓	✓
4 Panel Square Top Textured 6/8	✓	✓	✓
4 Panel Arch Top Textured 6/8	✓	✓	✓
5 Panel Square Top Smooth 6/8,7/0	✓	✓	✓
6 Panel Square Top Smooth Beaded 6/8,7/0,8/0	✓	✓	✓
6 Panel Square Top Textured Ovolo 6/8	✓	✓	✓
6 Panel Square Top Smooth 6/8,7/0,8/0	✓	✓	✓
6 Panel Square Top Textured 6/8,7/0,8/0	✓	✓	✓



- 1 3/4" door
- 2" wood top and bottom rails
- 1" wood stiles
- 33 pounds per cubic foot minimum-density particleboard core
- Core profiled to molded facing pattern
- 1/8" molded hardboard door facings
- Glue PVA Type | National Casein TS-61252

20 Minute Flush Fire Doors

20 Minute Fire Doors - Flush Solid Core 1 3/4"					
	2/6	2/8	2/10	3/0	3/6
Lauan 1 3/4 Solid Core 6/8,7/0	✓	✓	✓	✓	
Primed Hardboard 1 3/4 Solid Core 6/8 & 7/0	✓	✓	✓	✓	
Birch 1 3/4 Solid Core 6/8,7/0,8/0	✓	✓	✓	✓	✓
Oak Solid Core 1 3/4 6/8	✓	✓	✓	✓	
Oak Solid Core 1 3/4 7/0	✓	✓		✓	



60 & 90 Minute Fire Doors

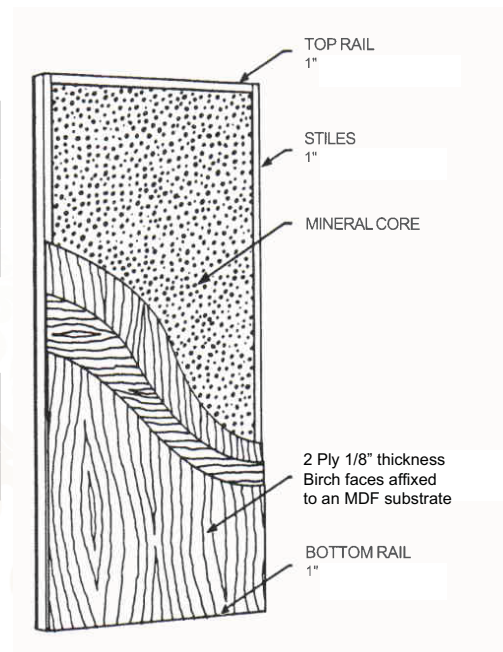
60 & 90 minute fire doors are constructed using a fire resistant mineral core. Stiles are sized as 1" to allow protection from fire by the frame stop.

60 Minute Molded Fire Doors

60 Minute Fire Doors - Molded Solid Core 1 3/4"					
	2/6	2/8	2/10	3/0	3/6
6 Panel Square Top Textured 6/8	✓	✓		✓	
6 Panel Square Top Smooth Beaded 6/8	✓	✓		✓	

90 Minute Birch Fire Door

90 Minute Fire Doors - Birch Solid Core 1 3/4"					
	2/6	2/8	2/10	3/0	3/6
Birch 1 3/4		✓		✓	



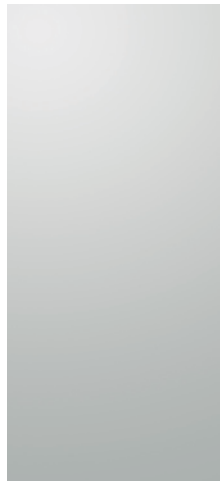
Flush



Also available as Bi-fold

Hollow Solid

Lauan



Hollow Solid

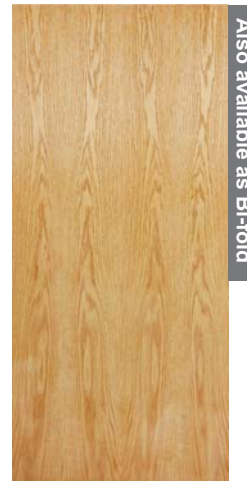
Primed



Also available as Bi-fold

Hollow Solid

Birch



Also available as Bi-fold

Hollow Solid

Oak

Flush Doors 1 3/8"

	STILES	1/0	1/2	1/3	1/4	1/6	1/8	1/10	2/0	2/2	2/4	2/6	2/8	2/10	3/0
Lauan															
Hollow Core 6/0	Finger Joint	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
Hollow Core 6/6	Finger Joint	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Hollow Core 6/8,7/0	Finger Joint	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Hollow Core 8/0	Clear	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Solid Core 6/8	Clear	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Solid Core 7/0	Clear					✓	✓		✓		✓	✓	✓		✓
Primed Hardboard															
Hollow Core 6/8 & 7/0	Finger Joint	✓	✓	✓	✓	✓	✓		✓		✓	✓	✓		✓
Solid Core 6/8 & 7/0	Finger Joint	✓	✓	✓	✓	✓	✓		✓		✓	✓	✓	✓	✓
Birch															
Hollow Core 6/0	Clear	✓				✓	✓		✓		✓	✓	✓		✓
Hollow Core 6/6	Clear					✓		✓	✓	✓	✓	✓	✓		✓
Hollow and Solid Core 6/8 & 7/0	Clear	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Hollow Core 8/0	Clear								✓	✓	✓	✓	✓	✓	✓
Wood Core 6/8	Clear								✓		✓	✓	✓	✓	✓
Oak															
Hollow Core 6/8	Clear	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Solid Core 6/8	Clear					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Imperial Oak 6/8*	Fiber					✓			✓		✓	✓	✓	✓	✓

*Doors are pre-finished and stocked in Syracuse.

BI-FOLDS STOCKED IN 1 3/8" 6/8 HEIGHT HOLLOW CORE IN LAUAN, BIRCH, AND OAK

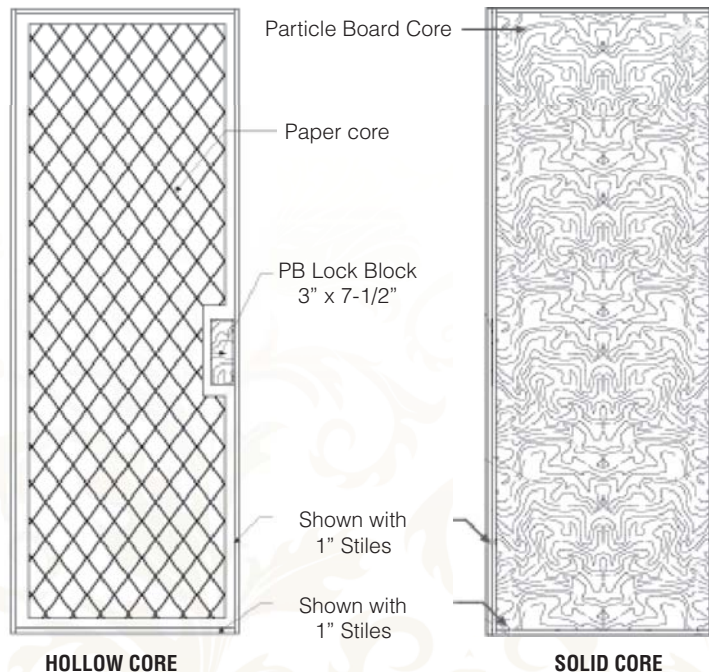
Flush Doors 1 3/4"																			
	STILES	1/0	1/2	1/3	1/4	1/6	1/8	1/10	2/0	2/2	2/4	2/6	2/8	2/10	3/0	3/4	3/6	3/8	4/0
Lauan																			
Hollow Core 6/8	Clear								✓			✓	✓		✓				
Hollow Core 7/0	Clear											✓	✓		✓				
Solid Core 6/8	Clear					✓			✓	✓	✓	✓	✓	✓	✓				
Solid Core 7/0	Clear								✓	✓	✓	✓	✓	✓	✓				
Primed Hardboard																			
Hollow Core 6/8 & 7/0	Finger Joint	✓	✓	✓	✓	✓	✓		✓		✓	✓	✓		✓				
Solid Core 6/8 & 7/0	Finger Joint	✓	✓	✓	✓	✓	✓		✓		✓	✓	✓	✓	✓				
Birch																			
Hollow and Solid Core 6/8,7/0,8/0	Clear	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓	
Wood Core 6/8 & 7/0	Clear								✓		✓	✓	✓	✓	✓	✓	✓	✓	✓
Oak																			
Solid Core 6/8	Clear								✓		✓	✓	✓	✓	✓				
Solid Core 7/0	Clear											✓	✓		✓				
Wood Core 6/8, 7/0	Clear											✓	✓		✓				

See page 9 for availability of fire doors.

Construction of a flush door

Flush hollow door cores are constructed using 2 wood veneer door faces attached to an MDF substrate. The door faces are assembled using a cellular core bonded to each face. Solid core doors are constructed using particle board sized to the width and height of the door, bonded to each face.

SINGLE RAIL = 1"
DOUBLE RAIL = 2"
TRIPLE RAIL = 3"



Bi-folds

All Bi-folds are stocked at Reeb boxed with Stanley Acme 2400 Series track and hardware. Bi-folds up to 3/0 x 6/8 are 2 door and 4/0 x 6/8 and wider are 4 door units. Bi-folds have molded faces on both sides.

Bi-Folds - Hollow Core 1 3/8"										
	2/0	2/4	2/6	2/8	3/0	4/0	4/8	5/0	5/4	6/0
2 Panel Arch Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Arch Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Round Top Plank Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Round Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
2 Panel Square Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
3 Panel Square Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
4 Panel Square Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
4 Panel Square Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
4 Panel Arch Top Textured 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
5 Panel Square Top Smooth 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Smooth Beaded 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Textured Ovolo 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Smooth Cove & Bead 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6 Panel Square Top Textured Cove & Bead 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Bi-Folds - Solid Core 1 3/8"										
	2/0	2/4	2/6	2/8	3/0	4/0	4/8	5/0	5/4	6/0
2 Panel Arch Top Smooth 6/8	✓		✓		✓	✓		✓		✓
2 Panel Arch Top Textured 6/8	✓		✓		✓	✓		✓		✓
2 Panel Round Top Plank Smooth 6/8	✓		✓		✓	✓		✓		✓
2 Panel Round Top Smooth 6/8	✓		✓		✓	✓		✓		✓
2 Panel Square Top Smooth 6/8	✓		✓		✓	✓		✓		✓
3 Panel Square Top Textured 6/8	✓		✓		✓	✓		✓		✓
4 Panel Square Top Smooth 6/8	✓		✓		✓	✓		✓		✓
4 Panel Square Top Textured 6/8	✓		✓		✓	✓		✓		✓
4 Panel Arch Top Textured 6/8	✓		✓		✓	✓		✓		✓
5 Panel Square Top Smooth 6/8	✓		✓		✓	✓		✓		✓
6 Panel Square Top Smooth Beaded 6/8	✓		✓		✓	✓		✓		✓
6 Panel Square Top Textured Ovolo 6/8	✓		✓		✓	✓		✓		✓
6 Panel Square Top Smooth Cove & Bead 6/8	✓		✓		✓	✓		✓		✓
6 Panel Square Top Textured Cove & Bead 6/8	✓		✓		✓	✓		✓		✓

Bi-folds continued...



Bi-Folds - Flush 1 3/8"										
	2/0	2/4	2/6	2/8	3/0	4/0	4/8	5/0	5/4	6/0
Lauan Hollow Core 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Birch Hollow Core 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Oak Hollow Core 6/8	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Imperial Oak Hollow Core 6/8*	✓		✓		✓	✓		✓		✓

*Doors are pre-finished and stocked in Syracuse.

Mirror Reflections

Mirror Reflections doors consist of one mirrored side and a choice of two 6 panel designs including a smooth skin with beaded sticking and a textured skin with cove and bead sticking.

Front

Back



O Hollow

C

6 Panel Square Top Textured Mirror

Front

Back

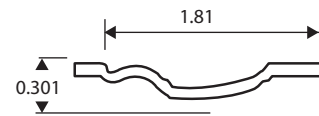


Bead Hollow

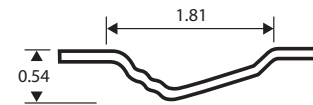
Bead

6 Panel Square Top Smooth Mirror

Bead BEADED STICKING



C COVE & BEAD STICKING



O OVOLO STICKING

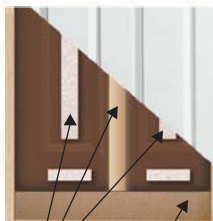


Mirror Doors 1 - Hollow Core 1 3/8"							
	2/0	2/2	2/4	2/6	2/8	2/10	3/0
6 Panel Square Top Textured Cove & Bead 6/8 Mirror Side Ovolo Sticking	✓		✓	✓	✓		✓
6 Panel Square Top Smooth Beaded 6/8 Mirror Mirror Side Beaded Sticking	✓		✓	✓	✓		✓

SMOOTH

TEXTURED

HOLLOW CORE



BLOCKING TRIPLE BOTTOM RAIL

Warranty & Finishing

Limited 5 Year Warranty

Steves and Sons warrants all doors sold under their warranty to be free from manufacturing defects in material and workmanship for a period of five(5) years from original date of shipment. This warranty is subject to the limitations and conditions of the full warranty which can be found at www.reeb.com/index.php/warranty or www.stevesdoors.com



Handling & Care

Store flat on a level surface in a dry, well ventilated building. Cover to keep clean, but allow air circulation.

The utility or structural strength of the door must not be impaired in the fitting of the door, the application of hardware, or cutting and altering the door for lights, louvers, panels or any other special details.

For all interior doors use three hinges, except two hinges may be used for hollow core doors weighing less than 50 pounds or 6' 8" or less in height. All doors 7' 6" or higher require four hinges. Allow a fitting clearance of 1/16" on the hinge side and 1/8" on the lock side.

Immediately after fitting, or cutting for closure, weather-strip and/or threshold, and before hanging any interior or exterior door on the job, the entire door, including the top and bottom edges, must receive an application of a primer and two coats of a good grade of paint, varnish or lacquer. Adequate drying time must be allowed between coats. For job-site finishing, do not use a water-thinned paint unless an oil base prime coat is first applied. Exterior finishes shall be used on the exterior face and all edges of exterior doors.

Hanging

If stops and jambs are not set plumb and in a true plane, or if jambs are not properly squared, opening and closing the door will result in stress, and cause distortion.

Similarly, if hinges are not set in a straight line, the door will be constantly under stress. As stated previously under the subject of door hardware, three hinges will restrain distortion better than two; but these must be set with greater care to have all three in perfect alignment.

Application of Finish

Finish should be applied immediately after fitting, making certain that all six sides are given two coats of paint, varnish or sealer before hanging. In all too many instances the doors are hung before finishing which means that the bottom edge will probably receive no paint or sealer. The bottom edge is the most vulnerable point.

Stile & Rail Dimensions



Textured	Sticking	Top Rail	Bottom Rail	Lock Rail	Height
2 Panel Arch Top Textured	Cove & Bead	5"	9"	3-3/4"	6/8
2 Panel Arch Top Textured	Cove & Bead	7-3/8"	10-1/4"	3-3/4"	7/0
3 Panel Square Top Textured	Cove & Bead	4-13/16"	8"	N/A	6/8
4 Panel Arch Top Textured	Ovolo	5"	9-1/4"	7"	6/8
4 Panel Square Top Textured	Ovolo	4-1/4"	9-1/8"	7"	6/8
6 Panel Square Top Textured	Cove & Bead	4-1/2"	8-3/4"	6-13/16"	6/8
6 Panel Square Top Textured	Cove & Bead	6-1/4"	10-1/4"	6-7/8"	7/0
6 Panel Square Top Textured	Cove & Bead	4-3/8"	8-1/4"	6-11/16"	8/0
6 Panel Square Top Textured Ovolo	Ovolo	4-1/4"	9-1/16"	7"	6/8

Smooth	Sticking	Top Rail	Bottom Rail	Lock Rail	Height
2 Panel Arch Top Smooth	Cove & Bead	5"	9"	3-3/4"	6/8
2 Panel Arch Top Smooth	Cove & Bead	7-3/8"	10-1/4"	3-3/4"	7/0
2 Panel Arch Top Smooth	Cove & Bead	5-1/2"	8-1/2"	3-3/4"	8/0
2 Panel Round Top Plank Smooth	Ovolo	4-3/8"	9-7/8"	7"	6/8
2 Panel Round Top Plank Smooth	Ovolo	6-3/8"	11-7/8"	7"	7/0
2 Panel Round Top Plank Smooth	Ovolo	4-3/8"	9-7/8"	7"	8/0
2 Panel Round Top Smooth	Ovolo	5-1/4"	10-13/16"	4-3/16"	6/8
2 Panel Round Top Smooth	Ovolo	7-1/4"	12-13/16"	4-3/16"	7/0
2 Panel Round Top Smooth	Ovolo	5-1/2"	11-1/4"	4-1/4"	8/0
2 Panel Square Top Smooth	Ovolo	4-1/4"	9-1/4"	7"	6/8
2 Panel Square Top Smooth	Ovolo	6-1/4"	11-1/4"	7"	7/0
2 Panel Square Top Smooth	Ovolo	4-1/2"	9"	7"	8/0
3 Panel Shaker Beveled Smooth	Beveled	4-5/8"	8-15/16"	N/A	6/8
3 Panel Shaker Beveled Smooth	Beveled	6 5/8"	10-15/16"	N/A	7/0
4 Panel Square Top Smooth	Ovolo	4-1/4"	9-1/8"	7"	6/8
4 Panel Square Top Smooth	Ovolo	6-1/4"	11-1/8"	7"	7/0
5 Panel Square Top Smooth	Cove & Bead	4-1/2"	8-1/2"	N/A	6/8
5 Panel Square Top Smooth	Cove & Bead	4-1/2"	8-1/2"	N/A	7/0
6 Panel Square Top Smooth	Cove & Bead	4-1/8"	8-3/8"	6-7/8"	6/8
6 Panel Square Top Smooth	Cove & Bead	6-1/8"	10-3/8"	6-7/8"	7/0
6 Panel Square Top Smooth	Cove & Bead	5-1/16"	8-7/16"	6-7/8"	8/0
6 Panel Square Top Smooth Beaded	Beaded	4-5/8"	9-5/8"	6-7/8"	6/8
6 Panel Square Top Smooth Beaded	Beaded	6-5/8"	11-5/8"	6-7/8"	7/0
6 Panel Square Top Smooth Beaded	Beaded	4-1/4"	10-1/4"	6-7/8"	8/0

Mirror Doors	Sticking	Top Rail	Bottom Rail	Lock Rail	Height
6 Panel Square Top Textured Mirror Side Textured	Cove & Bead Ovolo	4-3/8" 4-1/2"	8-1/4" 9-7/8"	6-11/16" N/A	6/8 6/8
6 Panel Square Top Smooth Mirror Side Smooth	Beaded Beaded	4-5/8" 4-1/2"	9-5/8" 9-7/8"	6-7/8" N/A	6/8 6/8

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